

# INSTALLATION MANUAL

PRODUCT: FRONT BUMPER  
MODEL: TOYOTA HILUX (2015-)  
PART NO: 2D.5701.1



## CAUTION!

To reduce the risk of serious injury or damage, please read and understand all instructions and procedures before attempting to install or use this product.  
Safety glasses must be worn at all times during installation or maintenance of this product.  
Ensure all mounting bolts are tensioned after 1000 kms and periodically there after.

## NOTICE

Whilst the bumper adds additional protection to your vehicle, precautionary measures still need to be taken to avoid damage.  
Always drive to the conditions and your surroundings.

**ADR69 COMPATIBLE**  
**AIR BAG COMPLIANT**

# FRONT BUMPER FOR TOYOTA HILUX REVO

**Part Number:** 2D.5701.1  
**Suited to vehicle:** 2015- Toyota Hilux Revo  
**Material:** aluminum/steel  
**Dimensions:** 1874x746x485  
**Weight:** 116.8lbs (53kg)  
121.2lbs (55kg) including LED lights  
**Compatibility:** Rival 2333.5710.1



## SAFETY NOTICE

- \* The RIVAL Bumper is designed to compliment the use and design of the specified vehicle under conditions specified by the car manufacturer.
- \* While driving the vehicle at any speed, collision with any other vehicle, animal or object must always be avoided.
- \* Following any collision with any other vehicle, animal or object, the RIVAL Bumper and the vehicle must be inspected by a specialized or suitably qualified vehicle repairer for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- \* It is strongly recommended that you do not operate a vehicle with a damaged bumper or its components. In the case of damage, please contact the nearest RIVAL dealer.
- \* The operation of a vehicle where the bumper is not properly attached and fastened to the vehicle, or where the bumper has been damaged, is extremely dangerous and must be avoided at all cost.
- \* It is recommended that you carry out regular inspections of all the bumper elements such as all bolts, wires, connectors.

## INSTALLATION NOTICE

- \* The RIVAL Bumper must be mounted and affixed to the vehicle according to the installation manual provided by an authorized RIVAL dealer or Motor dealer or by a special vehicle repairer or fitment centre.
- \* Personal safety during the installation process must be adhered to at all times and the use of personal safety equipment is highly recommended.
- \* Do not use this product for any vehicle make or model, other than those specified by RIVAL.

## REQUIRED TOOLS

- \* Basic tool kit
- \* Electric drill
- \* Drill set
- \* Torque wrench
- \* Box knife
- \* Marker

## TORQUE SETTING

* M6	9 Nm	7lbft
* M10	44 Nm	32lbft
* M12	77 Nm	57lbft

## \*ADR69 AND AIR BAG SYSTEM

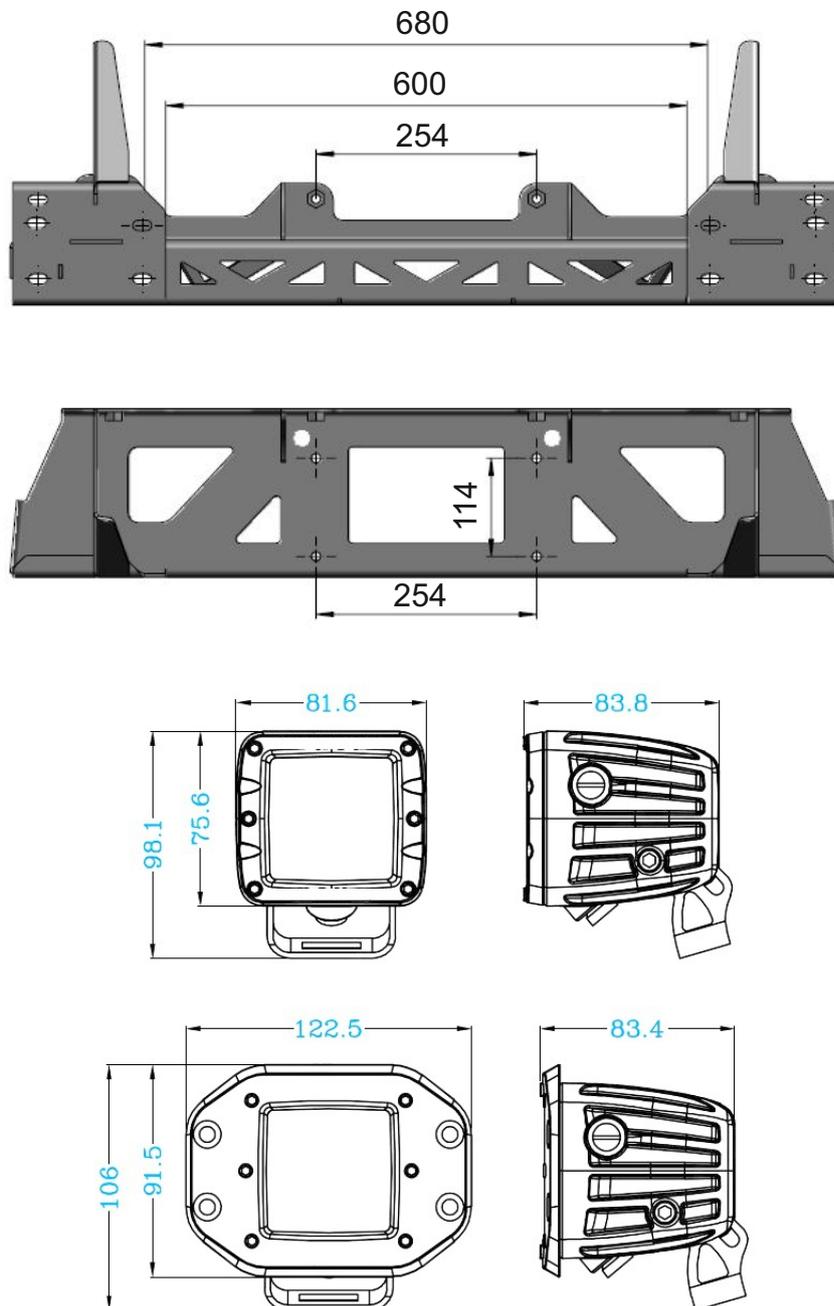
The RIVAL Bumper has been tested and certified to be compatible with ADR69 and will not affect the operation of the Air bag System on this vehicle.

This product or mounting brackets must not be modified in any way, and must be fitted in accordance with the installation instructions.

## \*WINCH INSTALLATION

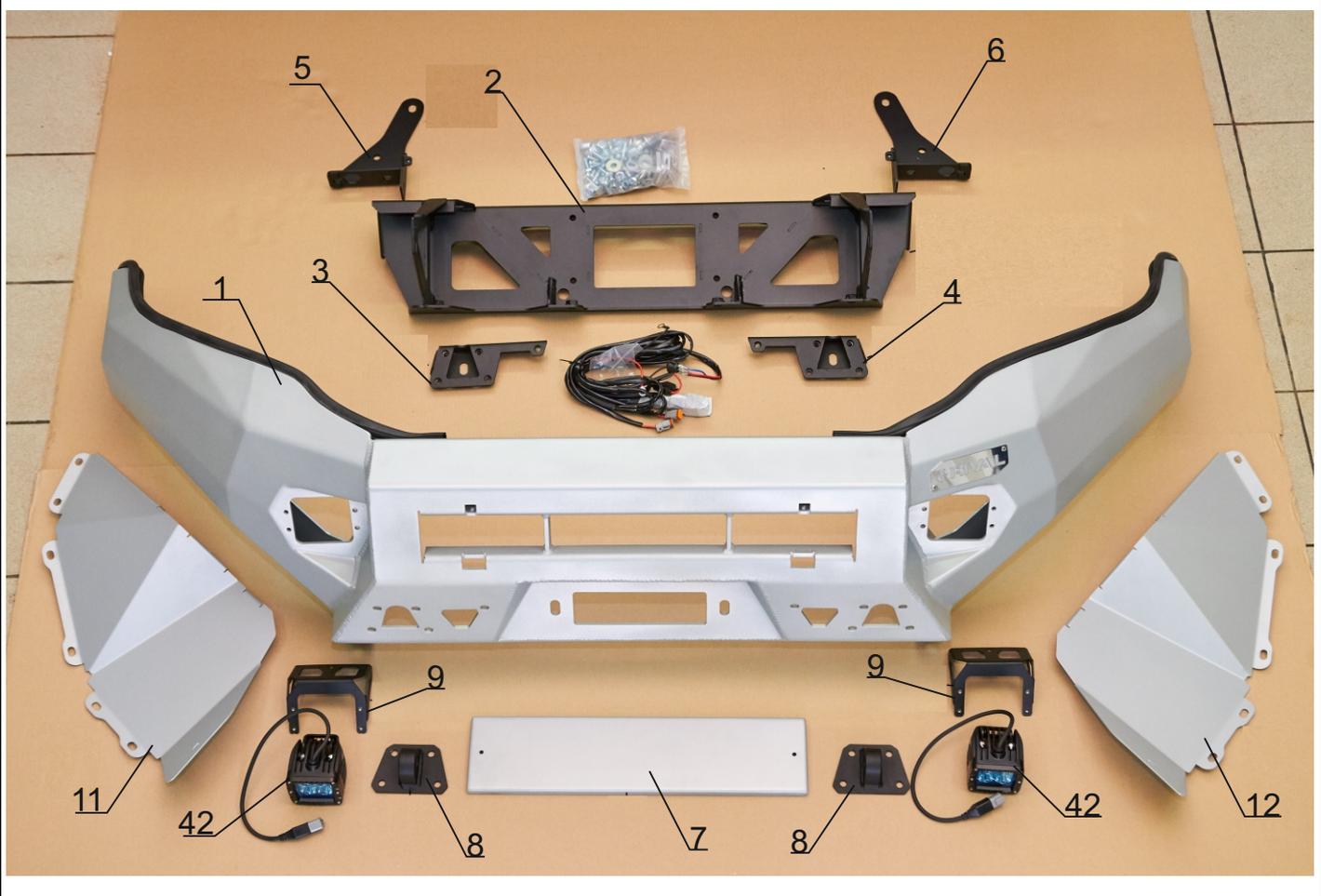
A winch with a pull capacity of up to 11000lb can be installed with the RIVAL Bumper. It is not advisable to exceed this pulling capacity since damage, injury or death may occur where the 11000lb recommended capacity is exceeded. There is a special license plate holder supplied with the bumper which will provide access to the winch.

### Winch measurements:



# PARTS LISTING

1. Aluminum bumper body.....	1 pc.	23. Bolt M12x25x1,25.....	2 pc.
2. Winch bracket.....	1 pc.	24. Bolt M12x30.....	6 pc.
3. Adapter right.....	1 pc.	25. Screw M3x12.....	8 pc.
4. Adapter left.....	1 pc.	26. Screw M6x16 round-head.....	8 pc.
5. Support bracket right.....	1 pc.	27. Screw M6x20 round-head.....	18 pc.
6. Support bracket left.....	1 pc.	28. Screw M10x30 countersunk-head	11 pc.
7. License plate.....	1 pc.	29. Screw M10x30 round-head.....	10 pc.
8. Towing hook.....	2 pc.	30. Nut M3.....	4 pc.
9. LED brackets.....	2 pc.	31. U-nut M6 .....	16 pc.
10. Middle plate .....	1 pc.	32. Nut M10.....	14 pc.
11. Flap right.....	1 pc.	33. Screw 4,2x16.....	1 pc.
12. Flap left.....	1 pc.	34. Washer M6x12.....	24 pc.
13. M12 nut plate.....	2 pc.	35. Washer M6x18.....	4 pc.
14. M3 nut plate.....	2 pc.	36. Washer M10x20.....	30 pc.
15. Adjusting plate 2mm.....	4 pc.	37. Washer M10x30.....	6 pc.
16. Adjusting plate 4mm .....	4 pc.	38. Washer M12x24.....	6 pc.
17. Bracket of radiator grill.....	1 pc.	39. Washer M12x37.....	2 pc.
18. Plug of washer fluid bottle..	1 pc.	40. Roll latch.....	2 pc.
19. Countersunk washer.....	11 pc.	41. Rubber profile.....	2 pc.
20. Bolt M6x16.....	2 pc.	42. LED (depending on the delivery)..	2 pc.
21. Bolt M10x25.....	4 pc.		
22. Bolt M10x30.....	8 pc.		



# INSTALLATION PROCEDURE



1. Open the bonnet and remove all scrivets holding the grille in place.

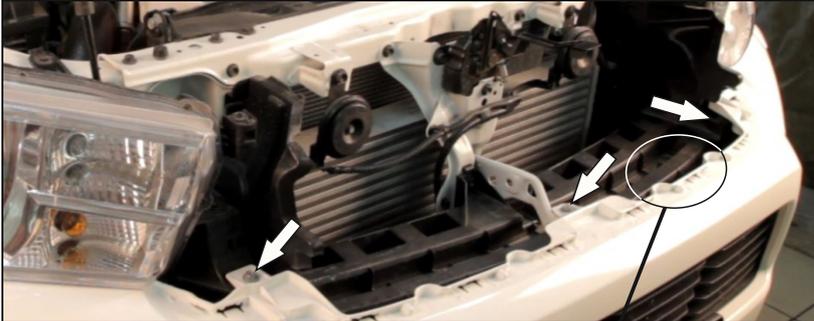
Set aside scrivets removed for re-use later on.



2. Remove upper grille retaining screws.

Set aside for re-use later on.

Remove grille from bumper by carefully releasing locking tabs whilst removing.



3. Remove upper bumper retaining screws and scrivets.

Set aside for re-use later on.



4. Remove lower bumper retaining screws.

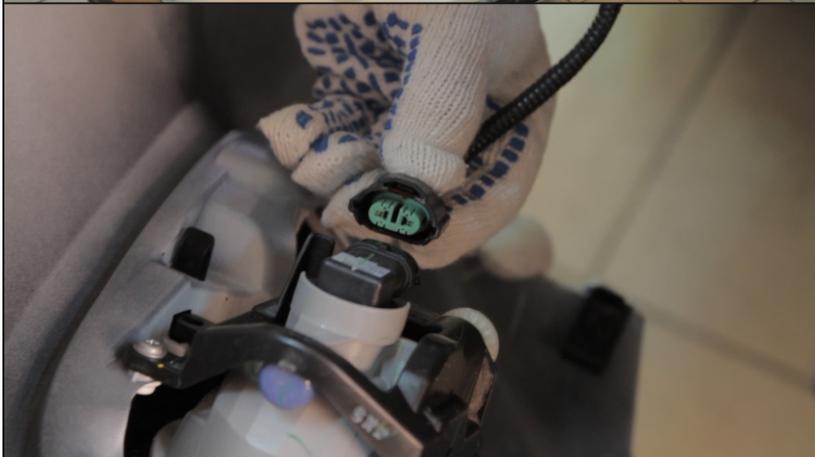
# INSTALLATION PROCEDURE



5. Remove all scrivets retaining bumper along inside edge of wheel arches.



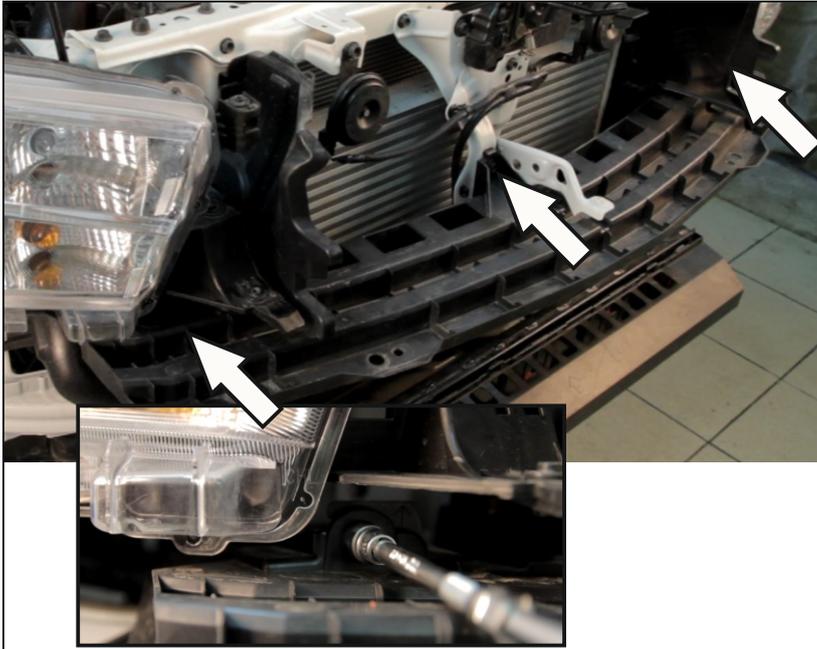
6. Carefully remove bumper from vehicle by pulling on each side of the bumper near the wheel arches and working your way towards the centre.



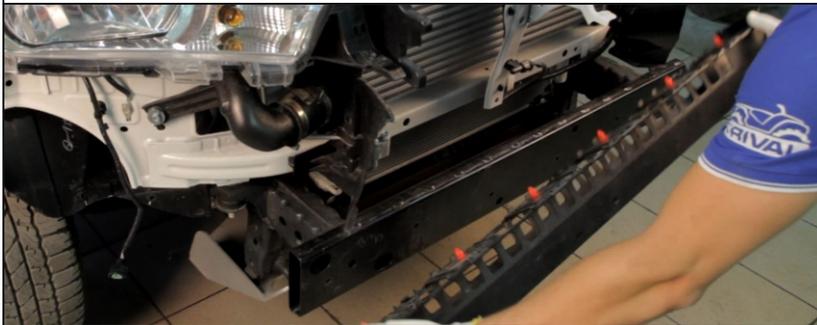
7. Disconnect lights.  
Disconnect the washer fluid hose.

NB - If the vehicle is not fitted with headlight washers, please disregard this step.

# INSTALLATION PROCEDURE



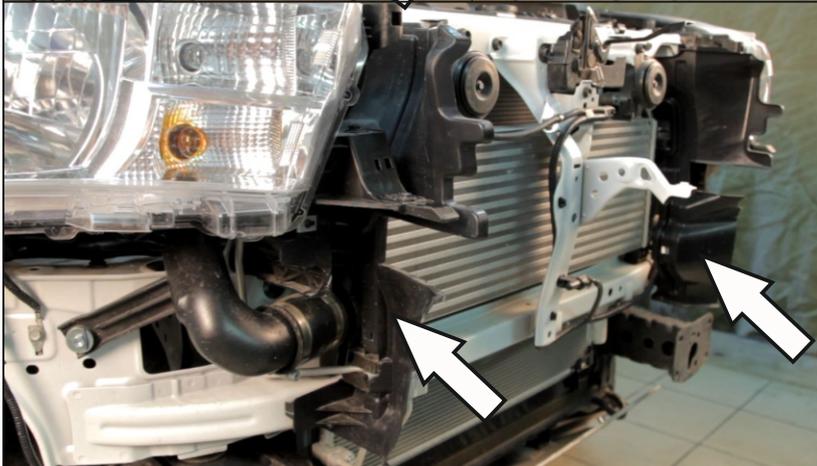
8. Remove 3xM6 screws from upper plastic deflector. Remove plastic deflector from vehicle and discard.



9. Forcefully pull the plastic crush absorber towards you and remove it.

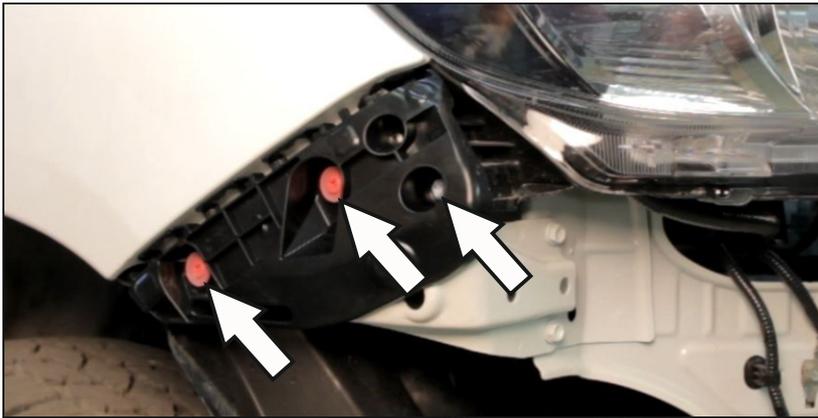


10. Remove 4xM10 bolts fixing crash beam to chassis. Set aside for re-use later on. Remove crash beam.



11. Remove plastic side deflectors

# INSTALLATION PROCEDURE



12. Remove M6 bolts and scrivets. Remove plastic side fittings.

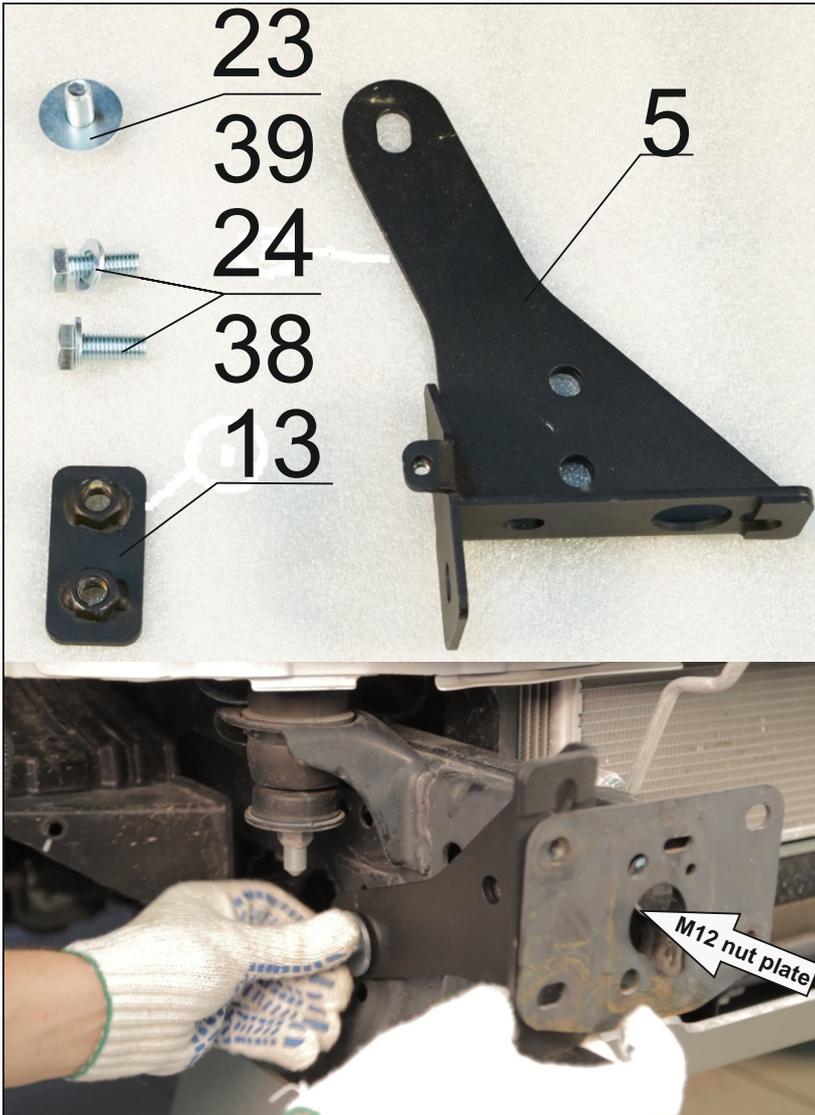


13. Screw bolt in to fix light.



14. Disconnect washer fluid bottle, remove the pump and insert the supplied plug instead (18).

# INSTALLATION PROCEDURE



Winch bracket has been mounted to the Bumper Body for transport purposes.

Please remove the winch bracket before you begin installation.

15. Mount support bracket (5) and fix it with bolt M12x25x1.25 (23) into OE threaded aperture. Place insert M12 nut plate (13) inside of the chassis rail and fix it with bolts M12x30 (24) with washers M12x24 (38).

DO NOT TIGHTEN YET.

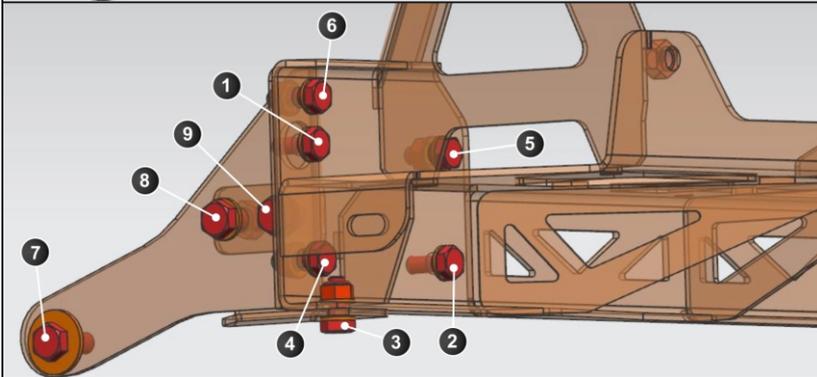
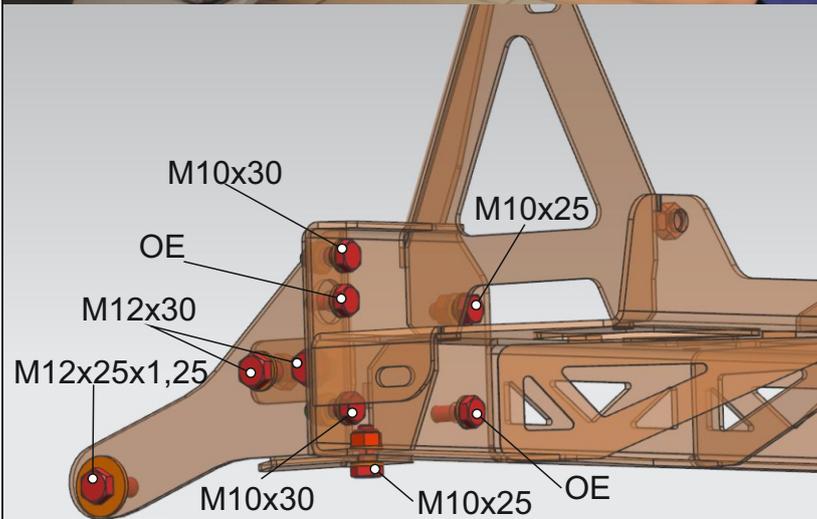
Repeat process on the other side.

# INSTALLATION PROCEDURE



16. Mount winch bracket. Use OE bolts and supplied bolts, nuts, washers from the RIVAL fitting kit bag.

Align winch bracket horizontally and vertically.

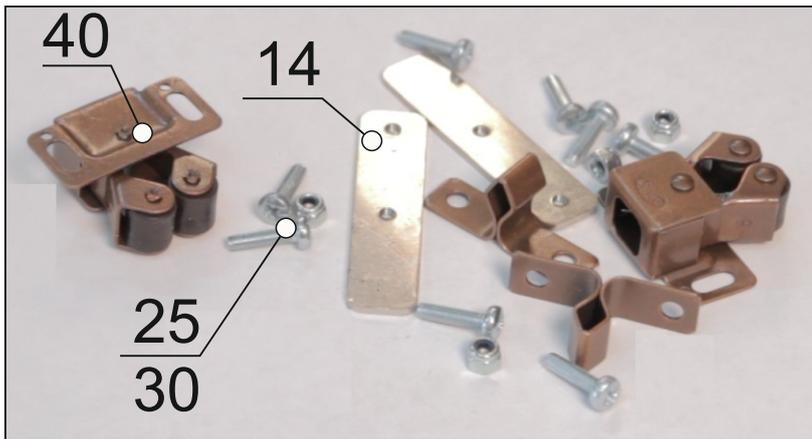


17. Tighten bolts in order shown.



18. Mount the winch. Fix it to the mount with bolts supplied with the winch.

# INSTALLATION PROCEDURE

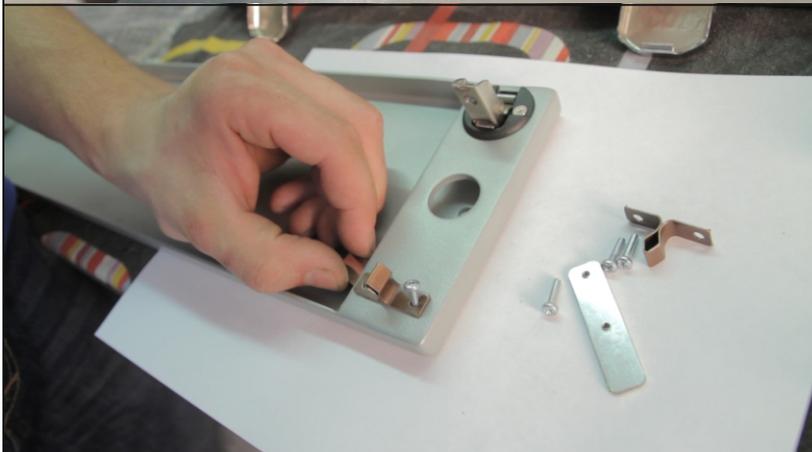


19. Unpack license plate fittings.



20. Mount roll latch (40) to bumper with screws M3x12 (25) and nuts M3 (30).

DO NOT TIGHTEN YET.



21. Mount opposite latch to license plate using M3 nut plate (14) and screws M3x12 (25).

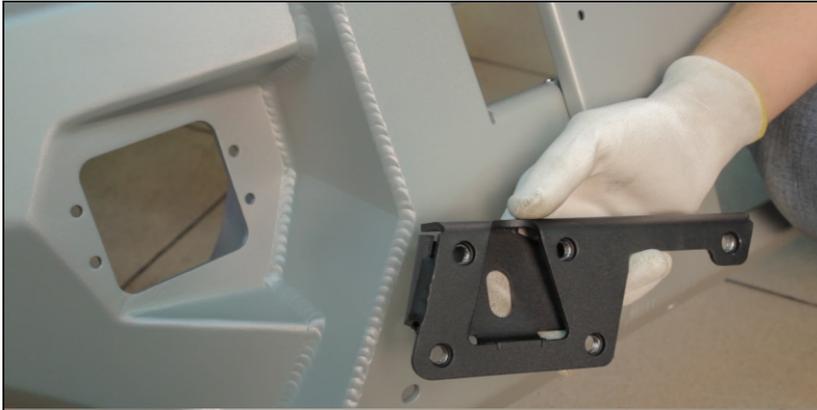
DO NOT TIGHTEN YET.



22. Place license plate on the bumper. Fix loops using bolts M6x16. Align loops the in best way.

Adjust latches horizontally and vertically. Tighten screws.

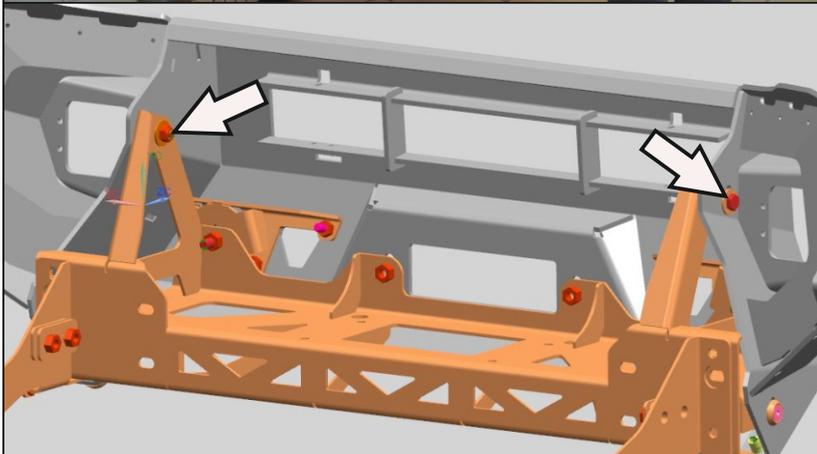
# INSTALLATION PROCEDURE



23. Mount adapters (3, 4) to bumper using round-head screws M10x30. Use 2 screws from each side.



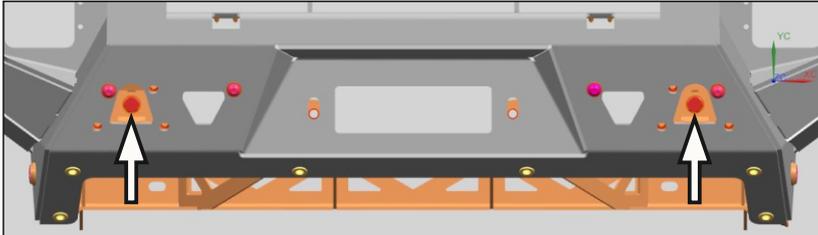
24. Install bumper body onto the winch bracket.



25. Mount bumper body onto the winch bracket using M10x30 bolts (22), M10x30 washers (37) and M10 nuts (32).

**DO NOT TIGHTEN YET.**

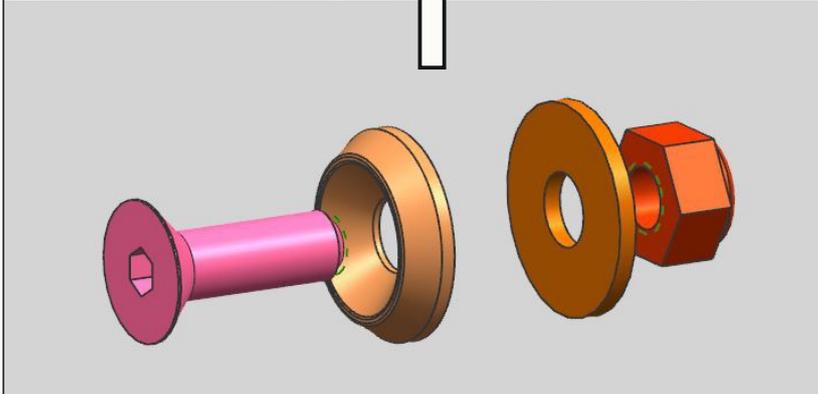
# INSTALLATION PROCEDURE



26. Give a few turns to M12x30 bolts (24) with M12x24 washers (38) which will assist with seating.

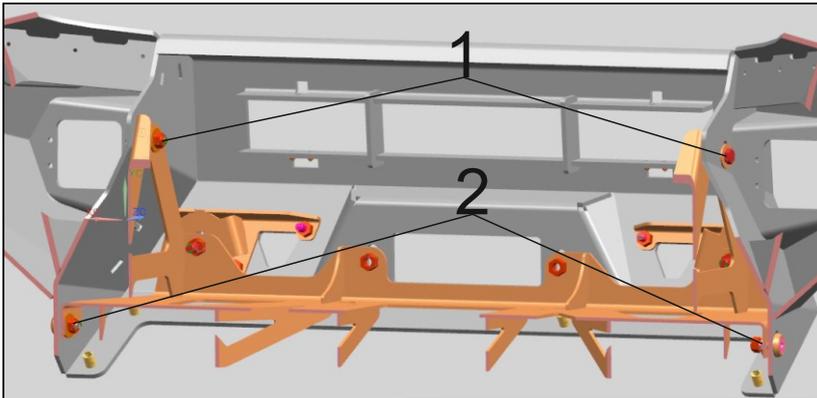


27. Place bumper body to the winch bracket using M10x30 countersunk-head screws (28), countersunk washers (19), M10x30 washers (37) and M10 nuts (32). DO NOT TIGHTEN YET.



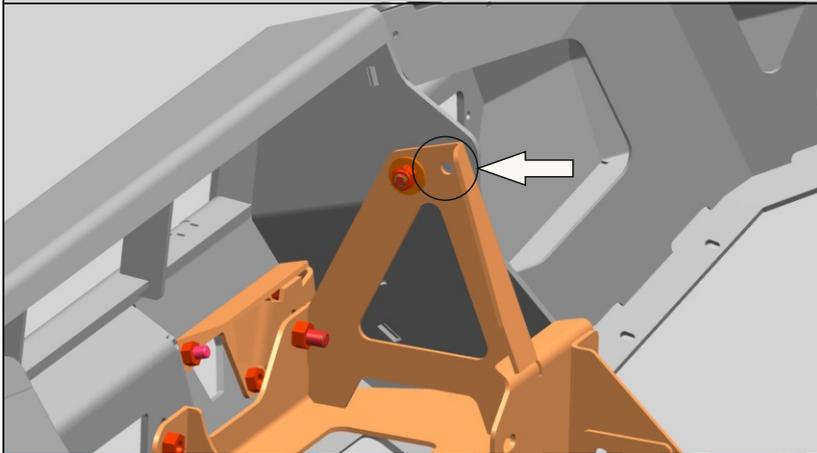
28. Adjust bumper to reach an equal gap to the vehicle body on both sides. The gap should not be less than 18mm. A gap between the headlights and the rubber profile is acceptable.

# INSTALLATION PROCEDURE



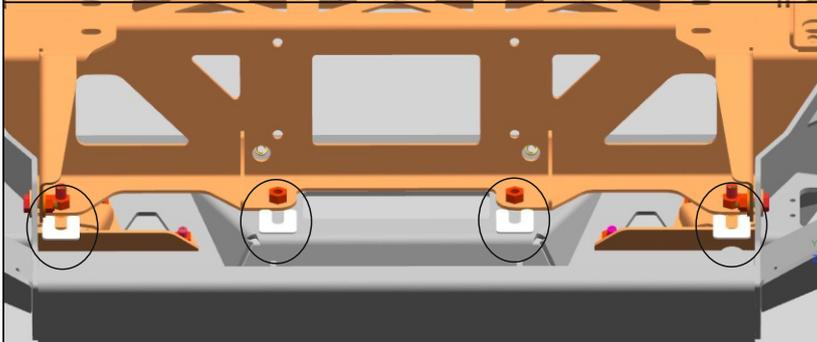
29. Tighten bolts in the following order.

**Check if both sides are symmetrical.** If adjustment is needed, go back to step 16.



30. Using a 10mm drill bit drill a hole through the existing hole of the winch bracket from both left and right.

Tighten bumper body and winch bracket together using M10x30 bolts (22), M10 nuts (32) and M10x20 washers (36).



31. If there is a gap left between the winch bracket and adapter then insert the supplied adjustable plate of most appropriate size. Do the same for any gap between bumper body and winch bracket under the bolts of hawse. Tighten bolts after that.



32. Mount towing hooks (8). Tighten M10x30 round-head screws (29).

# INSTALLATION PROCEDURE

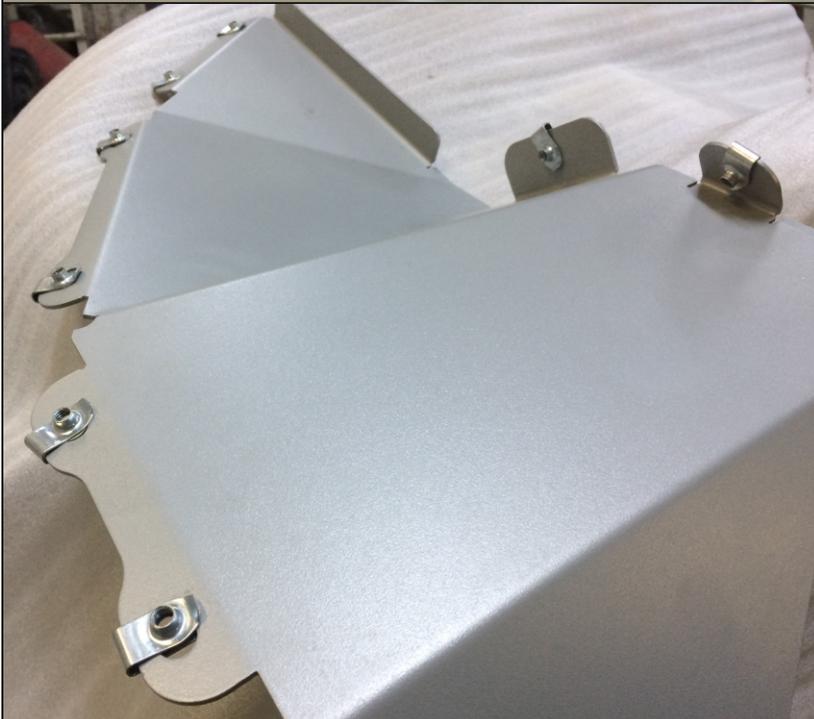


33. LED lights have been mounted to the Bumper Body for transport purposes and are not tightened to the specified tension.

NB - If the vehicle is fitted with factory fog lights the connector on the OE wiring harness will need to be changed to the supplied connector.



34. Install brackets with LED lights. Fix them with M6x16 round-head screws (26) and M6x12 washers.



35. Place clamp M6 U-nut (31) on flaps (11, 12).

# INSTALLATION PROCEDURE



36. Install flaps using few M6x20 round-head screws and M6x12 washers.

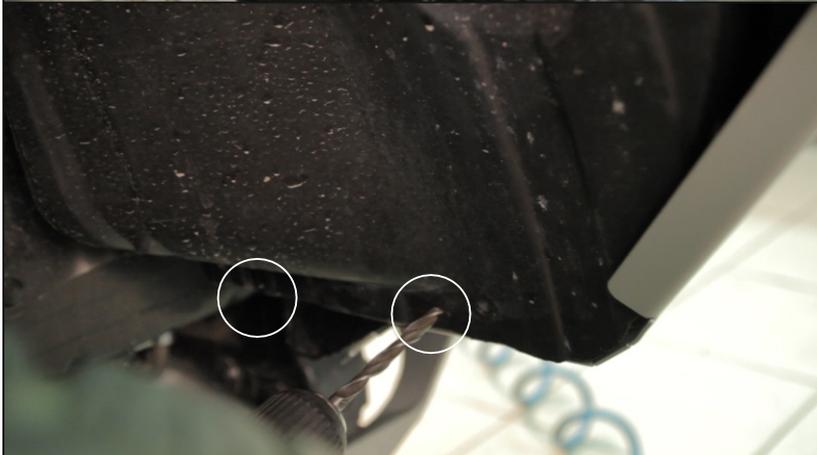


37. Push flap to plastic fender and mark cutting line.

Remove flap and cut plastic fender following the marked cutting line using jig-saw or shears.

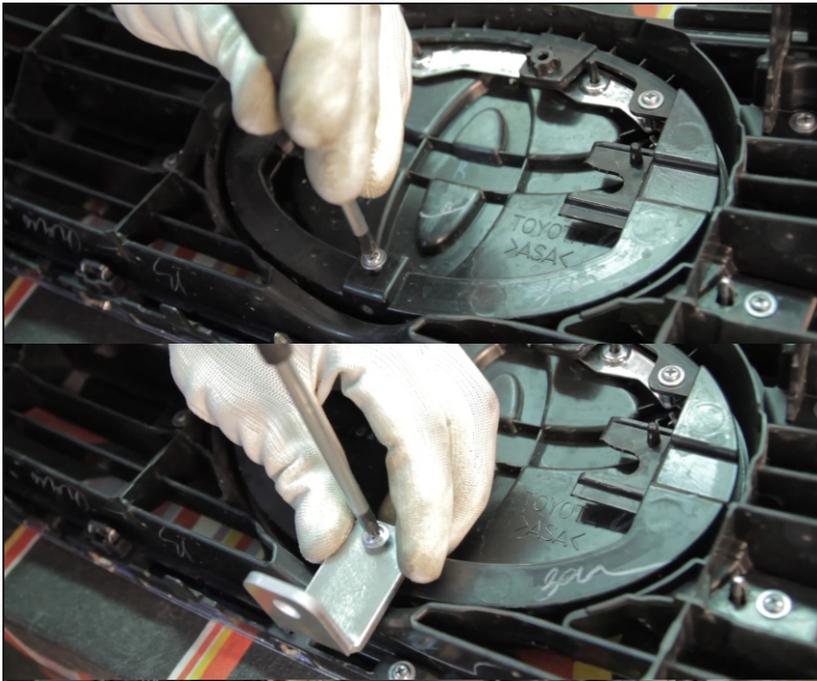
**Caution: Use care not to damage the windscreen washer bottle or hoses when cutting LH plastic fender.**

Install flaps using 7x M6x20 round-head screws and 7x M6x12 washers.



38. Using a 6-8mm drill bit drill 2 holes in plastic fender in accordance with holes in flap. Fix flaps with blind head screws M6x20 (27) and M6x18 washers (35).

# INSTALLATION PROCEDURE



39. Remove lower screw out of radiator grill. Mount supplied bracket (17) using 4.2x16 screw (33) from fitting kit.



40. Mount radiator grill and fix it using OE fittings.



41. Mount plastic panel using OE scrivets.



42. Install middle plate (10) between bumper and RIVAL skid plate. Fix it using 9x M10x30 countersunk-head screws (28) and countersunk washers (19).

# INSTALLATION PROCEDURE

**Before operating a vehicle fitted with a RIVAL bumper:**

- make sure all fittings are tightened
- check winch operation
- check all electrical wiring attaching to lights

